



LEISURE POOLS®  
SWIMMING IN QUALITY AND STYLE®





# Enjoy Your Life of Leisure

There's no better way to create and enjoy a fulfilling leisure lifestyle than to have your own swimming pool. It's a healthy place for kids and their friends to play outdoors without leaving the relative safety of home. A focus for family barbecues and gatherings. A wonderful way to enjoy exercise and achieve a healthier life.

As one of the world's largest composite swimming pool manufacturers, we have developed a stylish and innovative range of swimming pools, in a variety of designs and sizes, with a multitude of features and benefits, so that we can provide you with the ideal Leisure Pools® swimming pool for your home. Coupled with great designs, we use state of the art production processes and superior raw materials, backed by in-house research and impressive stringent quality controls, to ensure that the quality of every Leisure Pools® swimming pool is the very best on the world market.

Leisure Pools® swimming pools are offered through a network of Leisure Pools® retail representatives and independently owned and operated Dealers, who will not only supply you with your desired Leisure Pools® swimming pool, but also undertake the required installation work to get you swimming quickly.

With a Leisure Pools® swimming pool, you'll be "swimming in quality and style" as you begin your journey toward the leisure lifestyle you've always wanted with the confidence and peace of mind that you have chosen a superior product that is supported by the best warranties and the best people.

Are you ready to live your Life of Leisure?

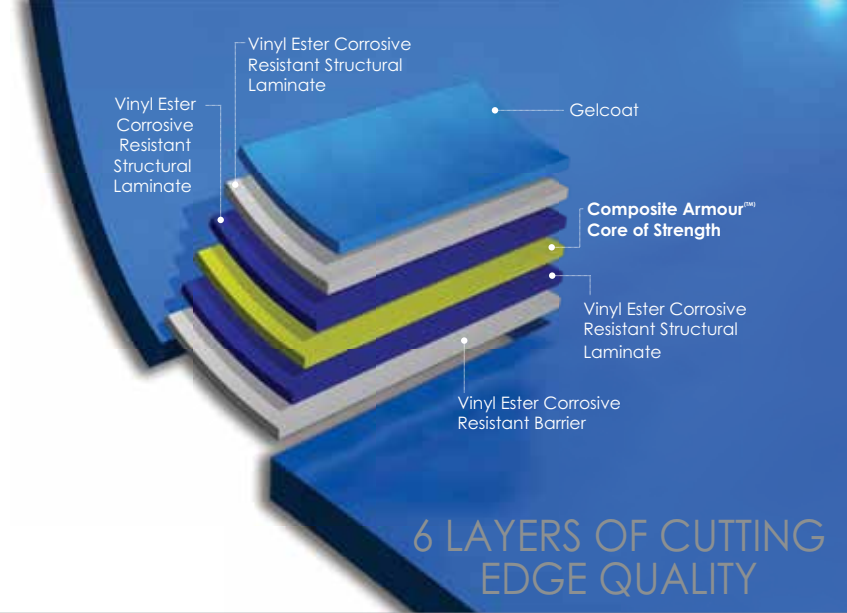
“ Leisure Pools® has delivered more than 70,000 high-quality swimming pools to homeowners all around the world. But we know that the most important pool is your pool. You have my commitment to deliver the best possible Leisure Pools® experience to you and your family.” David Pain, President & CEO



# Leisure Pools®

## Composite Armour™

### = Lifetime Warranty



The most important single component in any swimming pool project is the actual pool shell itself. It is essentially the centerpiece for your landscaping and surroundings.

Leisure Pools® has established the highest technological standards within the fiberglass swimming pool industry through the production of the Leisure Pools® Composite Armour™ swimming pool. Every Leisure Pools® swimming pool that leaves our factory is built to this standard. The result is not only the highest quality swimming pool, but one that is supported by the best warranty program in the industry. This includes a Lifetime Structural Warranty\* and a Lifetime Structural Osmosis Warranty\*, signs of our commitment to you that we have full faith in the product that we have created and that you should, too, when it is delivered to your home.

So why does Leisure Pools® stand out from the rest? It comes down to 3 key elements:

1. **Patented Composite Armour™ Core of Strength**
2. **Patented Vinyl Ester Resin Construction**
3. **Exceptional Quality Control**

## Patented Composite Armour™ Core of Strength



This totally new, patented technology we have incorporated into our swimming pool manufacturing is designed to significantly reinforce the swimming pool shell with a strategically integrated laminate, consisting of a blend of DuPont™ Kevlar®, carbon fiber and basalt fiber. We call this our “Core of Strength”.

Each of these high-performance fibers support a variety of applications in cutting-edge technology, but when combined, create the Leisure Pools® patented Composite Armour™, bringing a new level of performance to the production of composite fiberglass swimming pools.

By using Composite Armour™ in the swimming pool shell laminate, Leisure Pools® has been able to achieve tremendous improvements in both flexural and tensile strength compared to other manufacturer’s standard construction of fiberglass swimming pools.



DuPont™ Kevlar® is a registered trademark of DuPont™ \*Please see Limited Warranty for details.



## Superior Vinyl Ester Resin Construction

Leisure Pools® is the only company to offer a swimming pool that uses the most advanced Vinyl Ester Resin construction, allowing Leisure Pools® to offer the following amazing benefits:

- *Vinyl Ester Resin provides improved structural strength properties over traditional polyester resin therefore enabling Leisure Pools® to offer a stronger swimming pool*
- *By constructing all layers after the gelcoat color with Vinyl Ester Resin, Leisure Pools® is able to offer a Lifetime Structural Osmosis Warranty*

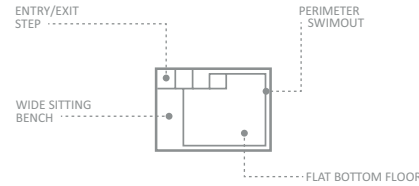
## Exceptional Quality Control

- ✓ Leisure Pools® has a Polymer Chemist on staff who manages our Technical Center
- ✓ Leisure Pools® ensures quality of incoming raw materials by batch testing against benchmarked materials using a FTIR Spectrometer
- ✓ Leisure Pools® randomly selects swimming pools manufactured to undertake the following tests: **Flexural and Tensile Strength**, **Cure Percentage** testing of each layer, **Barcol Hardness** testing, and random sample **Burn and Boil Testing** of Laminates
- ✓ Leisure Pools® weighs all materials to ensure correct quantities have been applied to each swimming pool
- ✓ Leisure Pools® uses an ultra sonic thickness testing device to measure the swimming pool in multiple key locations to ensure compliance against the Leisure Pools® benchmark

“ At Leisure Pools®, our mission is to improve the lifestyle of families at home, through the enjoyment of our range of innovative and quality swimming pools and associated products. Everything we do reflects this mission and the values that make it possible.” Leisure Pools® Mission Statement



## The Fiji Plunge™

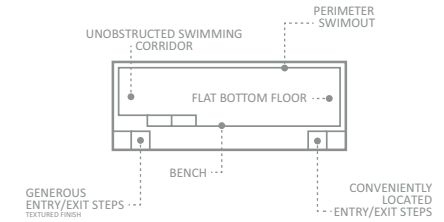


Many homeowners choose to install a plunge pool because of their smaller size, easier maintenance and lower cost of ownership, including reduced water requirements. This compact pool is ideal for adding optional spa jets for all around relaxation.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
9' 6"	6' 11"	4' 5"



## The Esprit™

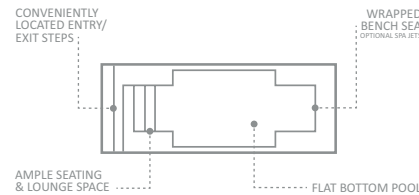


Enjoy the benefits of a full-featured swimming pool even in a small backyard. The generous length allows space to swim and relax on and the flat bottom floor is perfect for playing games.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
18' 8"	7' 5"	4' 5"



## The Palladium Plunge™

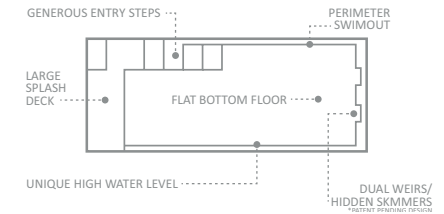


As a beautiful centerpiece for any courtyard scene, this modern pool is easily retrofitted with spa jets and offers unlimited potential in limited space areas.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
20' 0"	8' 0"	5' 0"
16' 0"	8' 0"	5' 0"



## The Precision™



This attractive focal point combines a large splash deck and flat bottom depth with an ingenious high water line design. Integrated dual weirs and hidden skimmer boxes allow the pool to be nearly filled with water and still skim debris off the surface.

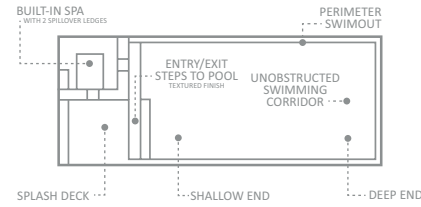
LENGTH	WIDTH	FLAT BOTTOM DEPTH
26' 4"	10' 8"	4' 11"
23' 0"	10' 8"	4' 11"

**Note:** Deck measures 1'2" from base to coping.





## The Icon™



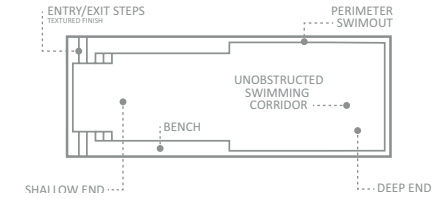
The bold, commanding design of this all-in-one swimming pool combines the popular features of a built-in spillover spa and splash deck with a plunging 8-foot deep end depth.

**Note:** Deck measures 6'5" x 8'0", 1'8" from base to coping.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	15' 5"	4' 5"	8' 0"



## The Infinity™

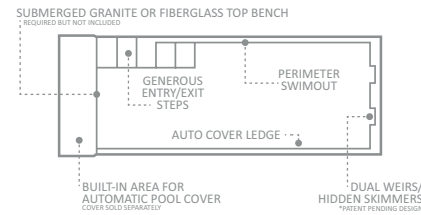


Glide across 40-feet of unobstructed swimming space and plunge through 8-feet of deep end depths. This grand body of water includes spacious seating in all four corners, making it ideal for hosting family gatherings and neighborhood pool parties.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	15' 6"	4' 0"	8' 0"



## The Cube™



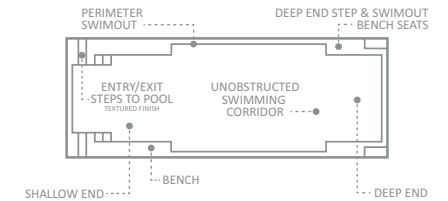
Ultra modern with a minimalistic European style, this high water Line design is complimented by sleek descending steps, a hidden built-in roller cover box for use with an optional automatic pool cover and a comfortably-sized flat bottom depth.

**Note:** Bench not included, cover sold separately. Some variations apply within sizing.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
39' 5"	13' 1"	4' 11"
34' 6"	13' 1"	4' 11"
29' 6"	13' 1"	4' 11"
26' 3"	10' 8"	4' 11"
23' 0"	10' 8"	4' 11"



## The Supreme™



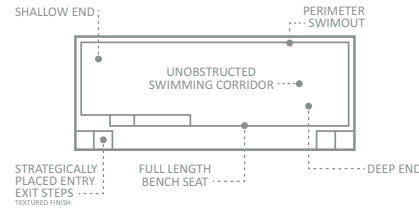
An expansive swimming space that offers end to end swimming for exercise or pleasure. The unobstructed swimming corridor is brilliantly outlined with complimentary long bench entry points and deep end swimouts.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	15' 5"	4' 0"	6' 7"
35' 0"	15' 5"	4' 0"	6' 3"
30' 0"	15' 5"	4' 0"	5' 11"

\*Measurements referenced herein are approximate and may vary due to enhancements in the manufacturing process made after publication. Measurements are from widest point on each side of outside edges and are provided as a guide. Please consult your Leisure Pools dealer for more detailed and most current information. Some measurements rounded.



## The Reflection™

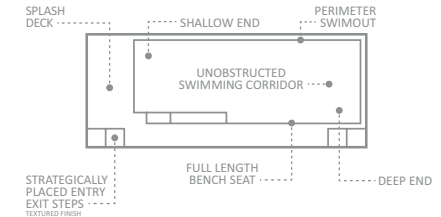


Perfection designed to adapt to you. Clean corners define the gradually sloping depth of a spacious swimming corridor, outlined by a long bench featuring multiple entry points integrated in both deep and shallow ends.

LENGTH	WIDTH	SHALLOW	DEEP
32' 11"	12' 6"	4' 1"	6' 1"
29' 7"	12' 6"	4' 1"	5' 10"
26' 3"	12' 6"	4' 1"	5' 8"
23' 0"	12' 6"	4' 1"	5' 5"



## The Reflection™ Including Splash Deck



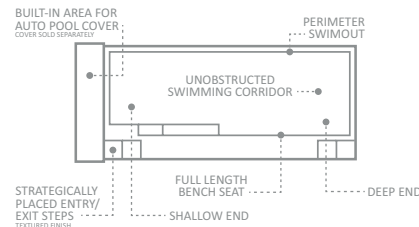
Stunning and stylish with clean lines and practical features, enhanced with the inclusion of a spacious splash deck.

**Note:** Deck measures 5'1" x 12'5", 2'1" from base to coping.

LENGTH	WIDTH	SHALLOW	DEEP
31' 2"	12' 5"	4' 2"	5' 8"
27' 11"	12' 5"	4' 2"	5' 5"



## The Reflection™ plus Cover Box



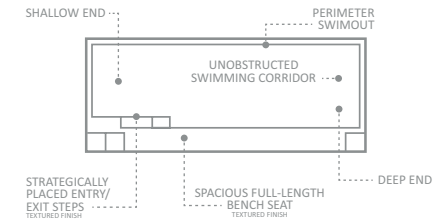
Modern, versatile and adaptable with the added benefit of a hidden pool cover box. Automatic pool covers can improve your heating options while keeping your pool free from leaves and other debris.

**Note:** Cover Box measures 1'10" x 13'4" x 2'4". Cover sold separately.

LENGTH	WIDTH	SHALLOW	DEEP
32' 7"	13' 4"	4' 1"	5' 10"
29' 3"	13' 4"	4' 1"	5' 8"
26' 0"	13' 4"	4' 1"	5' 5"



## The Harmony™



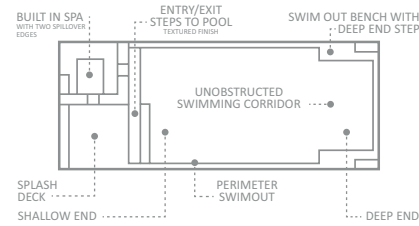
Combining all the benefits of a contemporary pool design with a thoughtfully modified width that allows for an easy fit into narrow spaces, this sleek design maintains deeper depths to accommodate swimmers of all heights.

LENGTH	WIDTH	SHALLOW	DEEP
26' 3"	9' 6"	4' 3"	5' 9"
23' 0"	9' 6"	4' 3"	5' 7"
19' 8"	9' 6"	4' 3"	5' 4"
16' 5"	9' 6"	4' 3"	5' 2"





## The Ultimate™



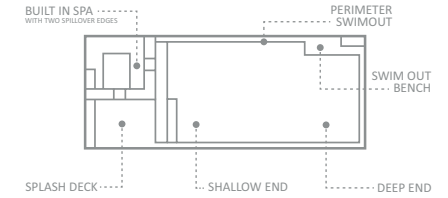
Packed with an impressive array of integrated features, this chic and all-inclusive design offers a built-in spillover spa, splash deck, open swim corridor, gradually sloping pool floor and deep end swimouts.

**Note:** Deck measures 6'5" x 8'0", 1'8" from base to coping.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	15' 5"	4' 3"	7' 0"
35' 0"	15' 5"	4' 3"	6' 6"
30' 0"	15' 5"	4' 3"	6' 0"



## The Limitless™



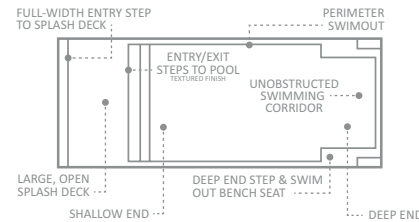
Enjoy the benefits and practicality of a built-in spillover spa, splash deck, open swim corridor, gradually sloping pool floor and a deep-end swimout in package designed to fit more easily into smaller spaces.

**Note:** Deck measures 6'5" x 5'3", 1'8" from base to coping.

LENGTH	WIDTH	SHALLOW	DEEP
30' 0"	12' 6"	4' 3"	6' 0"
26' 0"	12' 6"	4' 3"	5' 7"



## The Pinnacle™



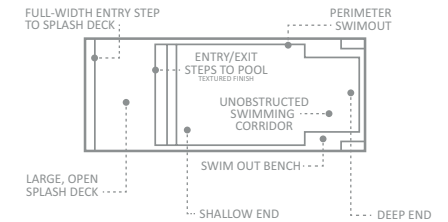
Step onto the expansive splash deck and indulge yourself in luxury. With ample shallow space for little ones to play, a gradual sloping floor, and plenty of swim space for activities, this pool was designed with the whole family in mind.

**Note:** Deck measures 6'5" x 15'5", 1'8" from base to coping.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	15' 5"	4' 4"	7' 0"
35' 0"	15' 5"	4' 4"	6' 6"
30' 0"	15' 5"	4' 4"	6' 0"



## The Summit™



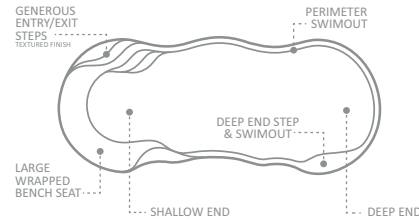
Offering family favorite features that include a full-width splash deck, spacious sloping depths and deep-end swimouts, this attractive pool was designed with a narrower width to take up a smaller footprint.

**Note:** Deck measures 6'5" x 14'0", 1'8" from base to coping.

LENGTH	WIDTH	SHALLOW	DEEP
35' 0"	14' 0"	4' 4"	6' 6"
30' 0"	14' 0"	4' 4"	6' 0"



## The Riviera™

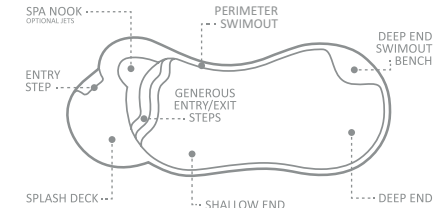


A delight to landscape, aesthetic curves flow gracefully around this beautifully-designed pool. With a spacious bench seat that wraps around the shallow end, this versatile freeform shape blends perfectly with any style and home site.

LENGTH	WIDTH	SHALLOW	DEEP
34' 1"	14' 6"	3' 11"	5' 10"
30' 3"	13' 11"	3' 11"	5' 7"
26' 7"	12' 4"	3' 11"	5' 4"



## The Eclipse™



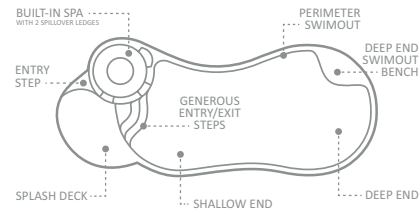
Organic curves effortlessly contour around a spacious splash deck, swim nook, unobstructed swim corridor and a deep end swimout bench. This eye pleasing design delights the imagination with practical features and unlimited landscaping possibilities.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	15' 8"	4' 9"	6' 8"
35' 0"	14' 9"	4' 9"	6' 4"
30' 0"	14' 9"	4' 9"	6' 1"

**Note:** Deck measures 1'8" from base to coping.



## The Allure™



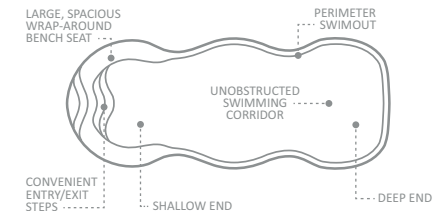
Feature-packed luxury is presented in this beautiful freeform swimming pool. The large, comfortable spa includes two spillovers to cascade water onto the spacious splash deck and into the shallow end. Gradually sloping depths flow around a convenient deep-end swimout bench.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	15' 8"	4' 9"	6' 8"
35' 0"	14' 9"	4' 9"	6' 4"
30' 0"	14' 9"	4' 9"	6' 1"

**Note:** Deck measures 1'8" from base to coping.



## The Caribbean™



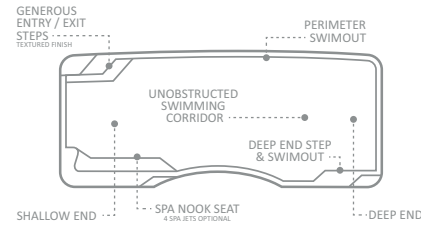
A grand entrance into this generously-sized pool is complemented with a wraparound bench that contours around the shallow end. Graceful curves and a gradually sloping depth create the delightful centerpiece to a variety of landscaping ideas.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	16' 0"	4' 0"	6' 4"





## The Moroccan™



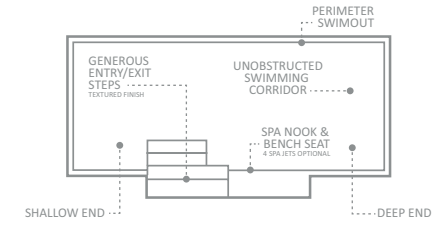
Cleverly designed to preserve an optimal swimming corridor, featuring generous seating areas and multiple entry and exit points for more placement flexibility. The eye-catching, integrated arc sets the stage for unique landscape options.

**Note:** Steps modified on 26'11" size to maximize swim area.

LENGTH	WIDTH	SHALLOW	DEEP
38' 5"	14' 6"	3' 9"	6' 2"
34' 2"	14' 6"	3' 9"	5' 11"
30' 10"	14' 6"	3' 9"	5' 8"
26' 11"	13' 6"	3' 9"	5' 5"



## The Elegance™



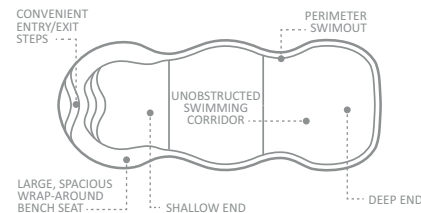
Stunning and dignified, delivering formal elegance with a focus on uncompromised swim space. A grand entrance into the body of the pool is positioned alongside an integrated bench seat, offering space for relaxation and optional spa jets.

**Note:** Steps modified on 19'8" size.

LENGTH	WIDTH	SHALLOW	DEEP
39' 4"	14' 6"	3' 10"	6' 2"
33' 0"	14' 6"	4' 0"	6' 0"
29' 7"	14' 6"	4' 2"	5' 9"
26' 3"	14' 6"	4' 3"	5' 9"
23' 0"	12' 6"	4' 4"	5' 7"
19' 8"	11' 6"	4' 5"	5' 6"



## The Mediterranean™

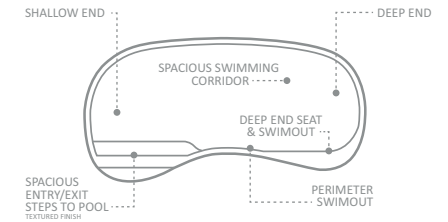


A distinguished, free-flowing design that provides a generous amount of swim space. The deep end plunges to expansive 8-foot depths, meeting the requirements to allow for a residential Type 1 diving board.

LENGTH	WIDTH	SHALLOW	DEEP
40' 0"	16' 0"	4' 0"	8' 0"



## The Tuscany™



A tastefully simple shape that is easily maneuverable into irregular spaces. This freeform design features gradually sloping depths and an integrated deep end swimout bench.

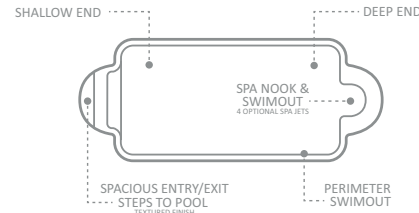
**Note:** Some variations apply within sizing.

LENGTH	WIDTH	SHALLOW	DEEP
28' 6"	14' 1"	4' 0"	5' 8"
23' 3"	12' 1"	3' 8"	5' 0"





## The Roman™

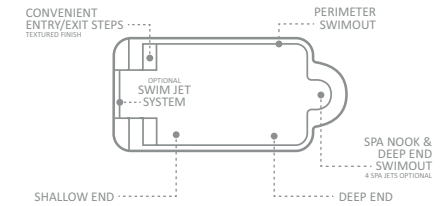


A timeless classic beloved throughout the ages for its practical design. Integrated bench seating creates a deep end nook, perfect for optional spa jets. The pleasing symmetry is a true delight to landscape.

LENGTH	WIDTH	SHALLOW	DEEP
28' 3"	11' 6"	4' 2"	5' 6"
23' 1"	11' 6"	4' 1"	5' 1"



## The Courtyard Roman™

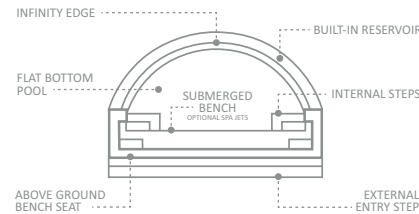


Versatility of options are effortlessly achieved in a simple variation of an iconic style. Perfectly retrofitted with an optional swim jet system for exercise and hydrotherapy on one end and optional spa jets for relaxation on the other end.

LENGTH	WIDTH	SHALLOW	DEEP
19' 9"	11' 6"	4' 2"	5' 1"



## The Horizon™



Intelligently designed to complement a stunning landscape with the integrated infinity edge and cascading water feature. Shallow, consistent depths and ample seating space create a perfect centerpiece for your entertainment area.

LENGTH	WIDTH	FLAT BOTTOM DEPTH
23' 0"	15' 9"	4' 0"

**Note:** Optional equipment storage pods available.



## The Amalfi™ Spa

Optional Spill Over



Step into this spacious square spa designed with open seating flexibility in mind. Experience a relaxing, therapeutic water massage known to promote less stress, improved circulation, better sleep, and fewer symptoms of arthritis and back pain. Available with and without an optional Spill Over.

LENGTH	WIDTH	DEPTH
6' 10"	6' 10"	3' 0"



## The Sorrento™ Spa

Round Spa



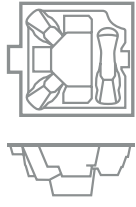
This classic spa shape provides an easy walk-in entry step and a spacious wraparound bench seat. Position your Stand Alone Spa apart from your swimming pool and enjoy the benefits of a backyard escape with multiple gathering areas.

LENGTH	WIDTH	DEPTH
8' 0"	8' 0"	2' 10"



## The Sorrento™ Spa

Square Spa



The contoured design of this Stand Alone Spa offers a variety of comfortable seating options, including a reclining lounge and three integrated deep bucket seats, all thoughtfully arranged to offer a relaxing and therapeutic full body water massage.

LENGTH	WIDTH	DEPTH
7' 5"	7' 5"	3' 2"



## The Sorrento™ Spa

Round Spa  
with Spill Over



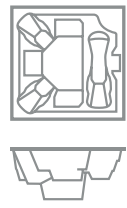
Rest comfortably on the spacious wraparound bench seat while experiencing the calm serenity of water flowing into your pool. The built in Spill Over naturally elevates the surrounding environment with the artistry of a water feature focal point.

LENGTH	WIDTH	DEPTH
8' 0"	8' 0"	2' 10"



## The Sorrento™ Spa

Square Spa  
with Spill Over



Drift away to the tranquil sounds of water cascading into your pool while relaxing in any of the comfortable, contoured seating options of this Stand Alone Spa. Invite blissful relaxation with the attractive Spill Over water feature for that finishing touch your backyard landscape.

LENGTH	WIDTH	DEPTH
7' 5"	7' 5"	3' 2"





## The Quartz™ Extra-Wide Tanning Ledge



The generously oversized surface of this extra wide tanning ledge provides ample space for lounge chairs, sun bathing and children's play activities. An available Spill Over option serves to create the calming sound of cascading water as it flows into your pool.

LENGTH	WIDTH	DEPTH
7' 3"	14' 0"	1' 0"



## The Opal™ Curved Tanning Ledge



The combination of a curved wall and straight wall on either side of this ledge ensure an easy fit alongside any swimming pool. Two Spill Over options create the calming sound of cascading water while the 1' depth provides an ideal place to bask in the sun or a safe area for young children to play.

LENGTH	WIDTH	DEPTH
10' 5"	7' 10"	1' 0"



## The Topaz™ Straight Tanning Ledge



Enjoy the shallow depths and straight walls of this additional space, designed for poolside relaxation and activities. Further elevate your backyard escape with the stunning visual and auditory effect of integrated cascading Spill Overs, available in two options.

LENGTH	WIDTH	DEPTH
10' 5"	6' 10"	1' 0"



## Wall Panels

Arrange the area around your pool into distinct spaces with the modern design of Wall Panels. Areas near busy streets, commercial buildings and schools are easily separated in stylish, personalized privacy.

LENGTH	HEIGHT
5' 8"	6' 0"
2' 8"	6' 0"





## The Waterwall™

Water Feature



Enhance the peaceful tranquility of your backyard escape with the calming sounds of flowing water. The timeless, minimalist style of this feature easily accompanies an endless array of landscaping possibilities.

**Note:** Unit comes ready for Tiling/Cladding.

WIDTH	HEIGHT	DEPTH
7' 10"	2' 0"	2' 0"
3' 11"	2' 0"	2' 0"



## The Serenity™

Water Feature



An eloquently flowing curve creates a spectacular silhouette around this feature while providing the beauty and serenity of cascading water. Available with additional spillways in a variety of sizes.

**Note:** Unit comes ready for Tiling/Cladding.

WIDTH	HEIGHT	DEPTH
8' 0"	4' 3"	2' 0"



## The Cascade™

Water Feature



Elevate your poolside experience with the peaceful sights and sounds of cascading water. The stylish form easily incorporates additional spillways in a variety of sizes.

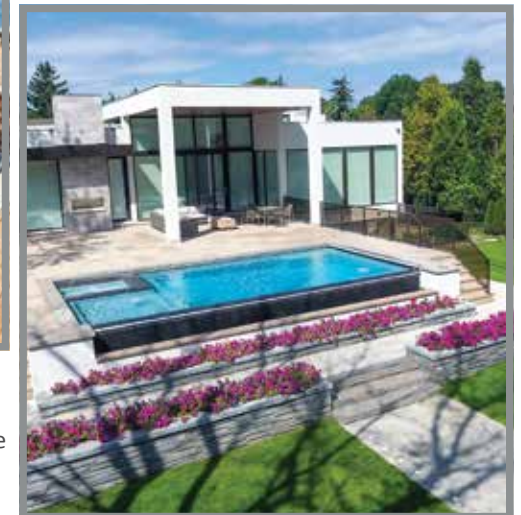
**Note:** Unit comes ready for Tiling/Cladding.

WIDTH	HEIGHT	DEPTH
8' 0"	4' 0"	2' 0"



### Leisure Pools GTA

The Ultimate™ 30' in Graphite Grey



### Pla-Mor Construction

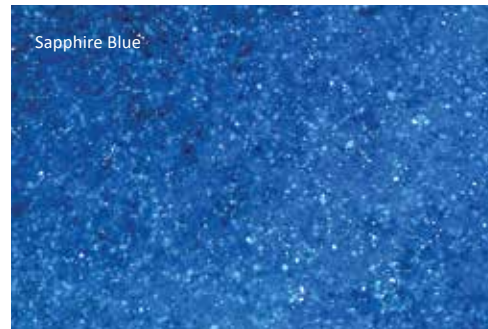
The Pinnacle™ 40' in Ebony Blue with tanning ledge

\*Measurements referenced herein are approximate and may vary due to enhancements in the manufacturing process made after publication. Measurements are from widest point on each side of outside edges and are provided as a guide. Please consult your Leisure Pools dealer for more detailed and most current information. Some measurements rounded.





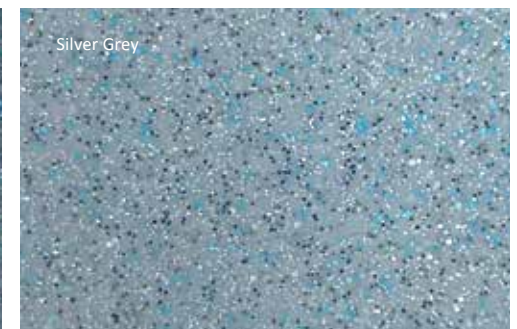
# The Leisure Pools® Color Range



As leaders in the industry, Leisure Pools® introduced Aquaguard® colored gelcoats to the North American market more than 15 years ago. With excellent UV, blister and chemical resistance, the brilliant spectrum of options continues to drive consumer demand and grow the market share for fiberglass swimming pools.

Leisure Pools® stands behind our product, offering a 10-year Gelcoat Warranty\* on each pool; the longest in the industry.

**Note:** Colors are examples only and may vary from the finished product.



\*Please see Limited Warranty for details.





1.



2.



6.



7.

# Leisure Pools

# Spotlight Pools

**1. Kevin Sparks Signature Pools**

The Pinnacle™  
40' in Sapphire Blue

**2. Countryside Landscape**

The Harmony™  
16' in Graphite Grey

**3. David Ash Jr. Landscaping**

The Supreme™  
40' in Silver Grey

**6. Osterhus Outdoor**

The Mediterranean™  
40' in Sapphire Blue

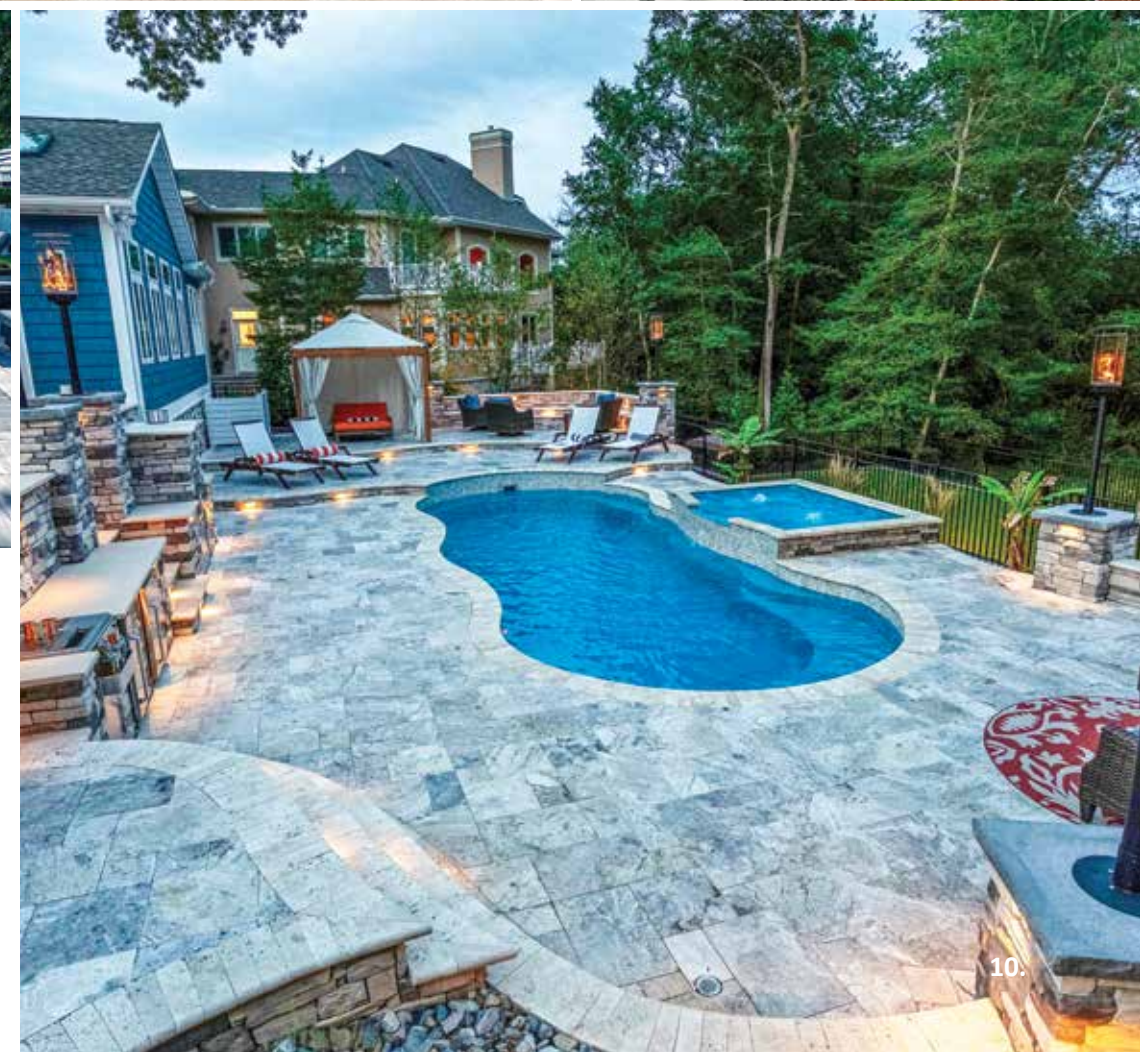
**7. East Coast Leisure**

The Elegance™  
30' in Silver Grey

**8. Bloom Field**

The Elegance™  
39' in Graphite Grey





**4. Fairfield Pool**

The Allure™  
30' in Graphite Grey

**5. Fairfield Pool**

The Pinnacle™  
40' in Graphite Grey

**9. Pioneer Valley**

The Reflection™ Including Splash Deck  
31' in Graphite Grey

**10. Ashton Group at the Beach**

The Riviera™  
34' in Crystal Blue



# LEISURE POOLS®

SWIMMING IN QUALITY AND STYLE®

Call 855-85-SPLASH

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